

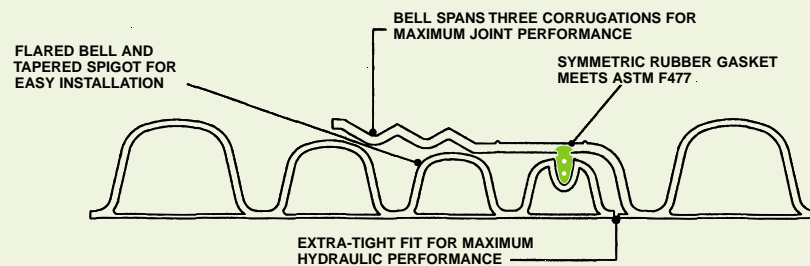


Strong.

We introduced N-12[®] corrugated dual-wall pipe in 1987. Today's N-12 ST IB pipe offers significant performance advantages, plus the best soil-tight joint in the industry.

- Superior, built-in bell joint.
- Bell spans three corrugations, exceeding AASHTO M294 recommendations.
- Joints sealed by high-quality, factory-installed rubber gasket which meets all requirements of ASTM F477.
- Reinforced polyethylene bell minimizes distortion. Chipping and cracking, common to concrete pipe bells, is eliminated.

Assembled cross section of N-12 ST IB joint



Simple.

Whether you need N-12 WT IB pipe for watertight applications, or N-12 ST IB pipe for soil-tight requirements, you'll save time and effort on virtually any drainage installation.

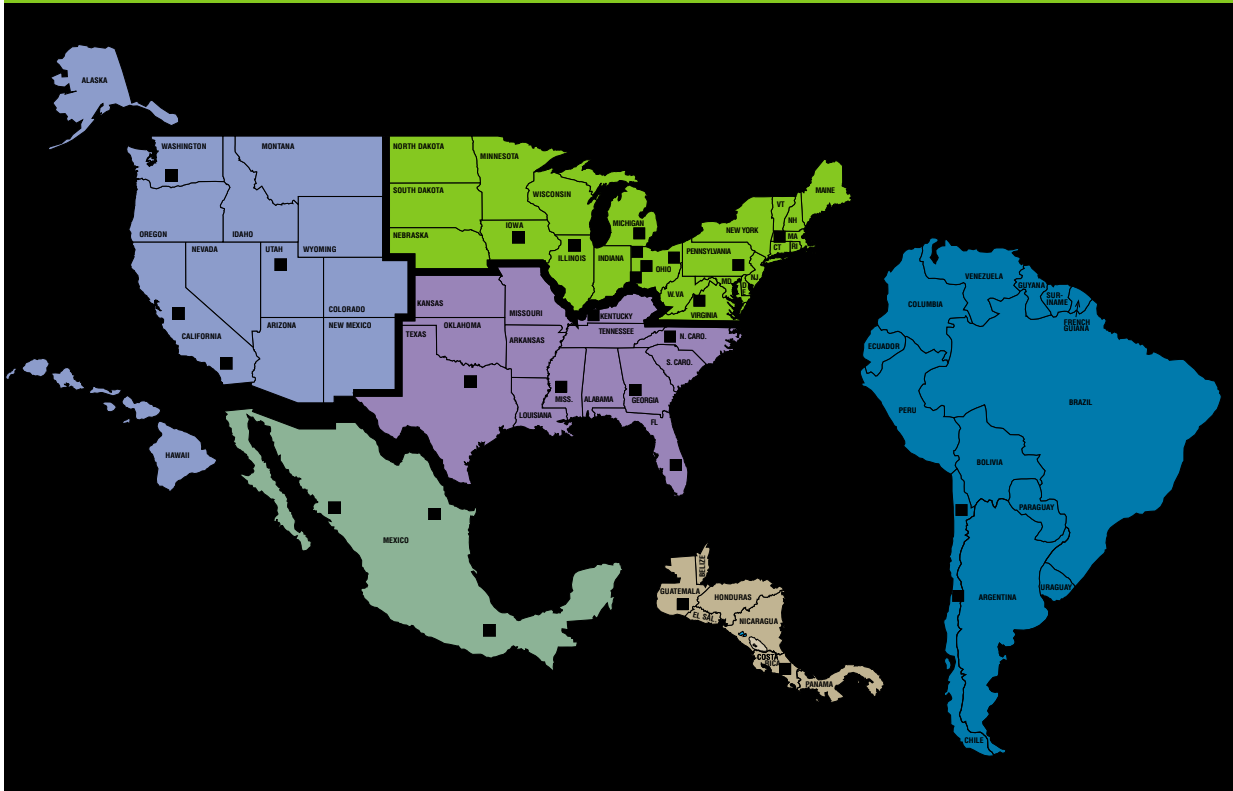
- With bell & spigot designs you simply lube and push together, field installation is a snap.
- Unlike pipes from other manufacturers, there are no additional gasket materials, grout or sealing bands to transport and apply.
- In-line bell design means no need to dig bell holes – and no worries about improperly dug bell holes that can dip or sag, leading to bell shear.
- Noticeably faster installation times.
- Lower labor costs.

N-12 ST IB[™] Soil-tight pipe

Access.

N-12 ST IB pipe and N-12 WT IB pipe are readily available through the vast ADS distribution network

- 27 domestic and international manufacturing facilities
- More than 30 distribution centers
- Over 4,000 independent distributor locations worldwide



Customer Service Centers

- Midwest/Northeast
London, OH
1-800-733-9554
- Southern
Franklin, TN
1-800-733-9987
- Western
Washougal, WA
1-800-733-8523
- Manufacturing Facility Locations

See for yourself how ADS can deliver superior storm water pipe performance – and keep it simple for you – with the industry's best watertight and soil-tight bell & spigot joints.



**THE MOST
ADVANCED
NAME IN
DRAINAGE
SYSTEMS®**



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